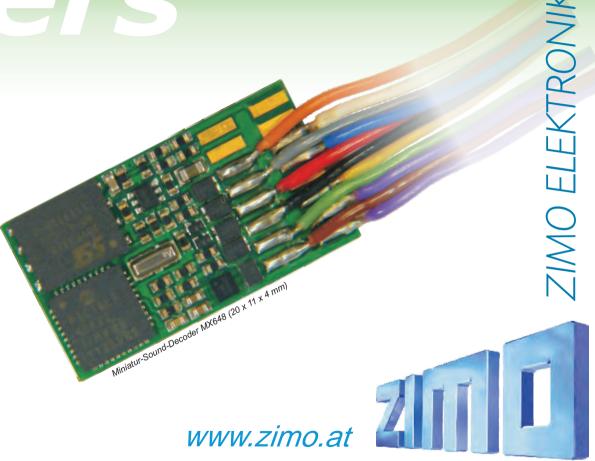
Decoders

Locomotive Decoders Sound Decoders Function Decoders Accessory Decoders



Overview October 2014

^a ZIMO Decoders . . .

... come from our own production facility in Vienna,

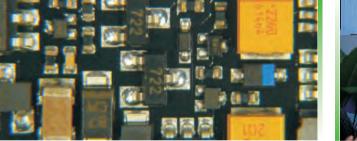
as with all products from ZIMO Digitalsystems. Here is where ZIMO employees make the complete circuit board assembly, do all the soldering and wiring, program the microcontrollers, load the sound data, initialize and test, and perform all repair work.

This 'self-made' flexibility allows ZIMO to offer a complete, consistent range of latest-generation decoders, including "exotic" types, which while perhaps only needed in small quantities, are included to satisfy our claim of "an appropriate decoder for every rail vehicle." The dimensions of the ZIMO decoders are often smaller than those of the comparable products of other manufacturers, even though most of our decoder types are equipped with more outputs than usual, and although microcontrollers feature large program memory (32K or more, leaving adequate space for software updates), and with sound decoders, much more storage space (at minimum 32 Mbits) for sounds to be played back.

ZIMO Decoders ...

... offer a selection where ALL models have ALL features.

The list of COMMON features is extensive (seen on the following pages), while the tables indicating the characteristics of each decoder families are just a few lines, because it's all about those few differences.



A close-up of an MX645 sound decoder circuit board



ZIMO production machine room: two placement robots, Reflow soldering oven, soldering-paste printer, AOI device.

ZIMO Decoders ...

... are equipped with the latest technology. A look at the details (see picture of sound decoder MX645, above, as an example) shows the integration density of our electronics: the components closely juxtaposed in miniaturized arrangements, no space wasted for conductors because they've been moved to the unseen internal layers of our 4-layer printed circuit board.

ZIMO Decoders ...

... for a product range of currently about 100 types, divided into 25 "Decoder families." One such family corresponds to the general layout of a circuit board for several decoder types, each with different access technology (wiring, direct plug as PluX or MTC), and sometimes several variants based on type and number of outputs. So, the perfect decoder type for a particular application is easy to find: the dimensions, the number of function outputs where appropriate, the type and number of functional low voltages, the type of energy storage interface connection, and the connection technology are the decisive criteria shown. Rarely does the total current overload capacity need to be considered: ZIMO decoders are spaciously laid out, and so they're almost always more than "strong" enough.

ZIMO Decoders ...

... offer innovative solutions. It's always been the ZIMO tradition to introduce new ideas to the market. For example, the combination of high-frequency motor control and load regulation (introduced 10 years ago, and previously generally regarded as not feasible) and the ability to update.

ZIMO Decoders ...

... are not more expensive than similar quality products..

In many cases ZIMO decoders offer a considerable price advantage, especially because properties such as HLU, RailCom, SUSI and servo-control are not reserved for special products, but rather are included in every model.



ZIMO exhbition booth, the decoder-wall

Even today there are a number of unique features of ZIMO decoders, such as: • the "HLU" concept and ZIMO train number recognition • "Swiss mapping," an alternative to NMRA function mapping that links complex lighting conditions to adjust to individual desires (appropriate not only for the Swiss...) • the high level of configurability of ZIMO's sound capabilities • "Input Mapping," which is the combined function mapping upstream of the assignment of function keys.

There are no "Basic decoder" or derated versions in the Zimo product line. This product policy not only eliminates the waste of our valuable labor to develop inferior products, but it's also advantageous to the user: the use of a decoder which exploits the latest technology options may not always be evident at the time of purchase, but can be relevant when it comes to adapting to new operations later, for example when new feedback options are needed.

ZIMO Decoders ...

... are NOT ONLY locomotive decoders and (locomotive) sound decoders, but also function decoders and accessory decoders:

And these decoder classes have properties that may not be selfevident. For example: function decoders for non-powered vehicles are not simply locomotive decoders with reduced features (for example, removal of the motor output) but rather ZIMO adds a special feature: the second address, which programmed to the address of the locomotive - allows for consistent activation of all facilities in the train, a step toward a 'train bus' (in this case, a "virtual" bus, i.e. without direct connection or data exchange between cars).

ZIMO Decoders ...

... are supplemented by high-quality accessories: for example, a wide range of speakers for sound decoders. In addition to the usual round speakers, miniature rectangular speakers with specially-made bodies and resonant bass reflex speaker boxes provide very good sound from an extremely small space. Energy storage electrolytic capacitors, tantalum and Gold Caps offered by ZIMO (as components and modules) are particularly useful and recommended.

A range of adapters and locomotive boards facilitate the installation and increase the performance of our decoders.



The Important Characteristics of ZIMO Locomotive Decod (all decoders are largely functionally identical)

Basic Properties

4

- + DCC-addresses | ...10239 Composite addresses | ...127, MM-addresses | ...80, functions F0 ...F28.
- + 14, 28, 128 external speed steps; 256 or 1024 internal.
- + Programming in "Service Mode" and "Operational Mode"; CV-readback in "Operational Mode" with RailCom.
- + DC-Analog operation, with optional unregulated or load-regulated motor control.
- + AC-Analog operation, including direction-reversal using Märklin-standard current-surge impulse.
- + SUSI-interface: included on smaller decoders on solder pads; on larger decoders on connector.
- + Software update capability: New software versions may be loaded into the decoder with the help of the ZIMO MXULF decoder update device (or its predecessor MXDECUP) or via MX10 base unit (the ZIMO command station). This can be accomplished on the track without opening the locomotive. Sound projects are similarly loaded.

Operational Safety Features

- + Overcurrent protection for motor and function outputs with shutdown and automatic reset.
- + Over temperature protection by automatic shutdown at about 100° C (212° F).
- + Protection elements (suppressor diodes) against voltage spikes from motor inductance and external sources.
- + Overvoltage protection min. 35 V, typically 50 V.

Motor Control and Regulation

- + Low-noise, high frequency PWM control, selectable 20/40 kHz. Alternatively, low-frequency (adjustable 30 to 150 Hz) for certain older engine types.
- + Suitable for all DC motors including coreless motors (Faulhaber, Maxxon), "difficult cases" such as Fleischmannround motor, with additional diodes for field coil motors.
- + Partial self-optimizing control, and numerous possibilities for manual adjustment.
- + Speed steps either relative to a three-point curve or programmable in 28 steps.
- + Alternative km/h control (1/2, 1, or 2 km/h per speed step) instead of the conventional speed step control.
- + Adjustable balance of the transmission neutral position upon direction reversal for the avoidance of starting jolt.
- + Acceleration settings (NMRA standard) and additional "exponential acceleration and braking" for soft start/stop and "adaptive acceleration and braking" to avoid sudden jolts.
- + Distance controlled stopping (constant stopping distance) for precise stopping in front of a red signal by HLU or ABC.
- + Shunting ("Switcher") functions: half-speed, reduction or disconnection of the starting/braking times.
- + Automatic motion continuation during interruption of wheel/rail contact (dirty track, switches, etc.) until reliable supply resumes (Assumes installation of an energy storage device in the locomotive).

Functions and Function Outputs

- + Full NMRA Function Mapping, with extensions (direction dependence, asymmetric lighting, etc.).
- + "Swiss Mapping" (not only for the Swiss!), with multiple lighting conditions defined for cases of: locomotive without train, locomotive pulling train and locomotive pushing train, and the key combinations to activate them.
- + ZIMO input mapping, 'forward-connected' to the desired key-function mappings which permits setting of the key allocations as desired; especially useful for decoders in which a ready-to-use sound project has been loaded.
- + Dimming, flashing, American and other lighting effects: Mars ditch, strobe ... Soft start, brake light, flickering... Smoke special functions - heating element and fan.
- + High beam/low beam headlight switching via function key.
- + Time-limiting of coupling control for overload protection of Krois, Roco, or other digital couplers and 'coupling-waltz' (automatic push and release).
- + Besides the actual 2 (or 4, depending on the decoder) function outputs, additional "logic level" outputs are included, which be used as control lines for standard servo drives for couplers, pantographs and other mechanical elements.
- + Servo configuration with special CVs for end and middle positions, control speed, and function assignment.



ers and Sound Decoders

Train Control and Feedback

- + Braking distances by DC, ABC (= stopping by asymmetric DCC signal), "Märklin braking distance".
- + ZIMO HLU "signal controlled speed influence" with speed limits in 5 steps and stop. Only in conjunction with ZIMO digital system (MX1, MX31ZL, MX10, MX32ZL as controller) and ZIMO track section modules (MX9, "StEin").
- + ZIMO train number message signal via high-current pulse. Only in conjunction with ZIMO digital system (MX1, MX31ZL, MX10, MX32ZL as controller) and ZIMO track section modules (MX9, "StEin").
- + RailCom, already deployed applications: "On-the-main" programming and CV with confirmation reading, RailCom address feedback, feedback of the current speed. Many other applications planned in future software releases.

Sound Playback

- + Powerful Sound Amplifier: in miniature sound decoders, I Watt for 8 Ohm speaker. In H0 sound decoders, 3 Watts for 4 or 8 Ohm speaker (or two 8 Ohm in parallel), in large-scale decoders, 10 Watts for 4 or 8 Ohm speakers (or two 8 Ohm in parallel) at 10 V.
- Playback rate 22 kHz (used by default) and 11 kHz (for long sequences such as announcements), Flash memory 32 Mbit (3-6 min playing time), 6 sound channels can be mixed and played back simultaneously (e.g. steam 'chuffs' on two channels with overlap, air pump, whistle, etc ...).

- + Acceleration and load dependent sound playback; automatic measuring trip for 'training' load-sensitivity, both for steam engines and for diesel and electrical locomotives.
- Synchronization of steam 'chuffs' alternatively by an axle cam detector (mechanical contact, opto-detector, Hall-effect sensor) or by the software-simulated axle detector. Adjustment options for various steam sound effects with overlapping.
- + Numerous sound CVs for real-time adaptation of the loaded sound project, in particular for diesel and electric locomotives: the volume and speed (or pitch) curves for turbochargers, thyristor and electrical motor noise, and many others.
- + Loading of sound projects (= overwrite the project already loaded in the decoder) using the ZIMO decoder update module MXULFA (or its predecessor MXDECUP) or the base unit MX10 (ZIMO command station), i.e. with the same equipment and similar methods as for a decoder software update. It's possible to load a sound project on the track without opening the loco (which takes about 10 minutes), or alternatively via the SUSI interface (approx. 1 min).
- + Sound collection as a special form of sound project: sound samples and parameters for several series are included. For example, "European Steam/Diesel Collection" with 5 steam 'chuff' sets, 10 whistles, 2 bells, ... Real-time selection of the available samples allows you to create an individual sound for each locomotive.

Energy Storage Interface

- + With external energy storage (electrolytic, tantalum, Goldcap capacitors) continuous locomotive motion during a break in wheel/rail contact, eliminating flickering lights and sound disruption, also compensating for any loss of energy through RailCom and HLU gaps.
- Energy storage up to 5000 μF may be connected directly (without additional components) to all decoders and sound decoders that have a length of more than 20 mm, offering full effect without disrupting programming or train-number impulses or altering limitations defined by in-rush current.
- + Goldcaps with unlimited capacity may be connected directly to some small decoders and to all large-scale decoders.

Special Large-scale Features

- + Synchronous rectifier instead of diodes to reduce voltage drop and heat loss, offering continuous current up to 6 A without a heat sink.
- One, two or three function low voltage sources (up to I A) depending on decoder type: 5 V (as servo supply, also often used for smoke fan and lights); 10 V; and adjustable low voltage of from 1.2 V to just below track voltage.
- Up to 14 "normal" function outputs (1A total load per group of 4) depending on the decoder type; additionally, a special output for a smoke fan.
- + 4 servo outputs, depending on the decoder type, via control lines, or included 3-pin connectors.
- + Acceleration sensor to automatically adjust sounds on uphill gradients, curves, etc..



Comparison Table: Locomotive Decoder (including Sou N..... Hon TT Ho 0

(= Different types of connection)									SOUND	SOUND	SOUND	sound	SOUND
Decoder Family >	MX618	MX621	MX622	MX623	MX630	MX632	MX633	MX634	MX644	MX645	MX646	MX648	MX658
Dimensions mm (in.) circuit board (without heat shrink tubing)	5 x 9.5 x 2.8 (.6 x .37 x .11)	l2 x 8.5 x 2.2 (.47 x .33 x .l)	l4 x 9 x 2.5 (.55 x .35 x .1)	20 x 8.5 x 2.5 (.79 x .33 x .1)	20 x x 3.5 (.79 x .43 x .14)		22 x I5 x 3.5 (.87 x .6 x .14)		30 x 15 x 4 (1.2 x .6 x .16)	30 x 15 x 4 (1.2 x .6 x .16)	28 x 10.5 x 4 (1.1 x .41 x .16)	20 x x 4 (.79 x .43 x .16)	25 x 10.5 x 4 (.98 x .41 x .16)
Continuous Current Sum of Motor and Function Outputs	0.7 A	0.7 A	0.8 A	0.8 A	1.0 A	1.6 A	1.2 A	1.2 A	1.2 A	1.2 A	1.0 A	0.8 A	0.8 A
Function Outputs including two headlamp outputs	4	4	4	4	6	6	10 (9) *)	6	8	10 (9) *)	4	6 (4) *)	4
Servo/Logic Out optional logic-level outputs on SUSI-Pins	2	-	2	2	2	-	2	2	2	2	2	2	2
Function Low-Voltage	-	-	-	-	-	yes (= 0.8 A) opt. 1.5 or 5 V	-	-	only low-current: 5V / 200 mA	only low-current: 5V / 200 mA	-	-	-
Audio Power/Imp. (4 Ohm> 8 Ohm or 2 x 8 Ohm parallel)	-	-	-	-	-	-	-	-	3 Watt / 4 Ω	3 Watt / 4 Ω	I Watt / 8Ω	I Watt / 8Ω	I Watt / 8Ω
Wire Connections NEM 652 (R) / NEM 651 (F)	-	Mx621 MX621R, -F	Mx622 MX622R, -F	Mx623 MX623R, -F	Mx630 MX630R, -F	.MX632 MX632R, -F	MX633 MX633R, -F	MX634 MX634R, -F	-	Mx645 MX645R, -F	MX646 MX646R, -F	MX648 MX648R, -F	
NEM 651 body connector 6-pole male conn. on decoder (N)	-	MX621N	MX622N	-	-	-	-	-	-	-	MX646N / L straight/angled	-	-
PluX-Plug 12, 16, or 22-pole male conn. on decoder	-	-	-	MX623P12	MX630P16	-	MX633P16, MX633P22	-	-	MX645P16, MX645P22	-	MX648P16	-
MTC-Plug 21-pole female connector on decoder	-	-	-	-	-	MX632D, C	-	MX634D, C	MX644D, C	-	-	-	-
Next-Plug	MX618N18	-	-	-	-	-	-	-	-	-	-	-	MX658N18
Energy-storage conn. (for 16V or 25V electrolytic to 5000 μ F)	-	-	-	-	-	yes (25V)	yes (16V) also Goldcap	yes (25V)	yes (25V)	yes (16V)	-	-	

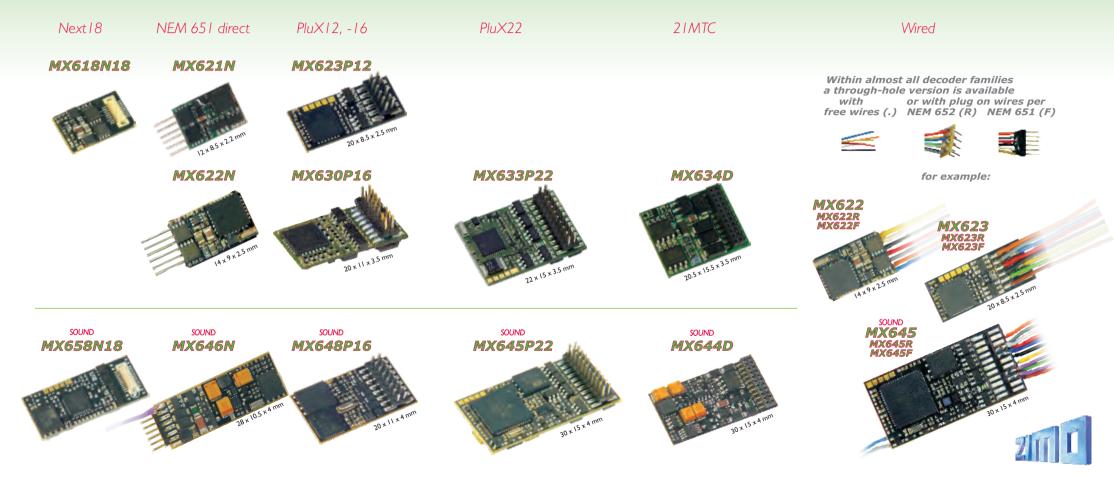
*) The wired decoders have more function outputs than the PluX types because the PluX plug has one pin missing ("Index-pin" used as a safeguard against false insertion: "22-pin" connector actually has only 21 pins)

6

includes several types

Ind-Decoder) for smaller scales

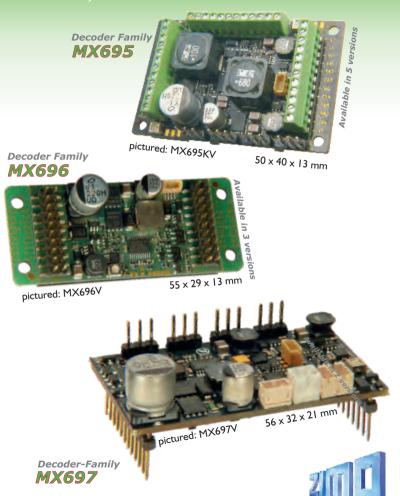
Select by type of connection, dimensions, sound or non-sound



Comparison Table: Large Scale (Sound)Decoders

Decoder Families > 12 decoder models		MX695	sound		MX697		
across 3 Families Decoder models >	MX695KN	MX695LS MX695LV	MX695KS MX695KV	MX696N	sound MX696S MX696V	sound MX696KS MX696KV	MX697S MX697V
Dimensions mm (in.) (Length without 2 x 6 mm breakoff)	50 x 40 x 13 (2.0 x 1.6 x .5)	50 x 40 x 13 (2.0 x 1.6 x .5)	50 x 40 x 13 (2.0 x 1.6 x .5)	55 x 29 x 16 (2.2 x 1.2 x .63)	55 x 29 x 16 (2.2 x 1.2 x .63)	64 x 29 x 18 (2.5 x 1.2 x .7)	56 x 32 x 21 (2.2 x 1.3 x .83)
Continuous Current Sum of Motor and Function Outputs	6 A	6 A	6 A	4 A	4 A	4 A	4 A
Function Outputs including two headlamp outputs	14	8 14	8 14	4	8 14	8 14	10
Servos: control lines (complete with 5V supply)	- 4	4 - - 4	4 - - 4	- 4	4 -	- 4	4 - 4
Function low-voltage 5V fixed (MX696N: 6V)	5V	- 5V	- 5V	6V	-	- 5V	- 5 V
Function low-voltage 10V fixed	10V	10V	10V	-	10V	-	10V
Function low-voltage adjustable (Pot.) = 1.2V	var.	- var.	- var.	-	- var.	- var.	- var.
Audio Power/Imp. (4 Ohm = 8 Ohm or 2 x 8 Ohm parallel)	-	10 Watt/4 Ω	10 Watt/4 Ω	-	10 Watt/4 Ω	10 Watt/4 Ω	10 Watt/4 Ω
Connector type	32-Pole screw terminals	28 36 pins	28 36 screw terminals	20-pole pins	20+10 20+20 pins	20-pole screw terminals	12 + 12 pins
Connector type (Servo-connector)	4 x 3-pole pins	Solder Pads 4 x 3-pole pins	Solder Pads 4 x 3-pole pins	Solder Pads	Solder Pads Single-Pins	4 x 3-pole pins	Solder Pads 4 x 3-pole pins
Energy Storage conn. (for 16V capacitors, all types and capacities)	yes (16 V), also Goldcap Module						

NOTE: Decoder comparison tables show the differences between the families and types, but NOT those features which are common to all ZIMO decoders, such as DCC + MM, analog operation, Railcom, various protective measures and control features, software update and sound loading capability, SUSI, among others (see page 3).



Comparison Table: Function Decoders

Comparison Table: Accessory Decoders

each decoder family	C I				Decoder Families >			— MX8	20 —			MX821
includes multiple types (= different connection variants)	functions deco MX621	der derived from lo MX630	comotive decoders MX631 (634)	s MX632	7 decoder models in all, in 2 decoder families							
Decoder Families	MX681	MX685	MX686	MX687	Decoder Models>	MX820E	MX820	MX820V	MX820X	MX820Y	MX820Z	MX821
Dimensions mm (in.) circuit board (without heat shrink tubing)	15 x 9.5 x 2.8	20 x x 3.5	20,5x15.5x 3.5	28 x 1 5.5 x 3.5	Dimensions mm (in.) circuit board (without heat shrink tubing)	19 x 11 x 2 (.75 x .45 x .08)	 9 x x 3 (.75 x .45 x .)	19 x 11 x 2 (.75 x .45 x .08)	19 x 11 x 2 (.75 x .45 x .08)	19 x 11 x 2 (.75 x .45 x .08)	I9 x II x 2 (.75 x .45 x .08)	19 x 11 x 2 (.75 x .45 x .08)
Continuous Current Sum of Motor and Function Outputs	0.7 A	1.0 A	1.2 A	1.2 A	Continuous Current Sum of all outputs	1.0 A	1.0 A	1.0 A	1.0 A	1.0 A	1.0 A	
Function Outputs including two headlamp outputs	6	8	8	8	Switch Outputs also usable for two lamps	I	I	2	I	2	-	-
Servo/Logic Out optional logic-level outputs on SUSI-Pins	-	2	2	2	control circuits or location signals	2	2	4	2	4	-	-
Function Low-Voltage	-	-	-	yes (appr. 0.8 A) optional 1.5 or 5 V	Light Output each will drive one LED/ lamp @100 mA	-	-	-	8	16	16	
Wire Connections NEM 652 (R) / NEM 651 (F)	MX681	MX685	MX686	MX687	Servo/Logic level output also for Multiplex Signal	-	-	-	-	-	-	8
NEM 651 body connector 6-pole male conn. on decoder (N)	MX681N	-	-	-	Servo Low-Voltage 5 V	-	-	-	-	-	-	yes
PluX-Plug 12, 16, or 22-pole male conn. on decoder	-	MX685P1	-	-	Audio Power/Imp. (4 Ohm> 8 Ohm or 2 x 8 Ohm parallel)	-	-	-	-	-	-	-
MTC-Plug 21-pole female connector on decoder	-	-	MX686D	MX687W	Wiring loose wires with no connector	5 wires	7 wires	7 wires	5 wires	7 wires	3 wires	8 wires
Energy-storage conn.	-	-	yes (25V)	yes (25V)	Energy storage conn.	-	-	-	-	-	-	





MX685

examples:







No version with wires available

DCC + RailCom, DC-analog, MM 15 x 9,5 x 2,8 mm 0,7 A motor, total (peak 1,5 A) **4** function outputs 4 logic level outputs for more functions, servo control line or SUSI



MX618N18 RCN-118 directlv on decoder







N, HOe, TT, ... (NO SOUND)

Subminiatur

Com



N, HOe, TT, ... (NO SOUND)

14 x 9 x 2,5 mm

functions, servo control line or SUSI

Miniature with full functionality

MX623 TT, H0, ... (NO SOUND)



DCC + RailCom, DC-analog, MM, AC-analog 20 x 8,5 x 2,5 mm 0,8 A motor, total (peak 2,5 A) 4 function outputs 2 logic level outputs for more functions, servo control line or SUSI



MX623P12 NEM 658 directly on decoder





DCC + RailCom, DC-analog DCC + RailCom, DC-analog, MM, AC-analog 12 x 8,5 x 2,2 mm 0,7 A motor, total (peak 1,5 A) 0,7 A motor, total (peak 1,5 A) **4** function outputs **4** function outputs 2 logic level outputs for more

MX621

wires only

IEM 652

on wires MX621F

NEM 651

on wires

AX621R

MX621N NEM 651 directlv on decoder





NEM 651 directlv on decoder

MX622N

MX622

vires onlv

NEM 652

MX622R

MX622F

VEM 651

on wires



Com

MX630

H0, 0m, ... (NO SOUND)



DCC + RailCom, DC-analog, MM, AC-analog 20 x 11 x 3.5 mm **1,0 A** motor, total (peak 2,5 A) **6** function outputs **2** logic level outputs for more functions, servo control line or SUSI





more memory (64 h for future features **MX623F** NEM 651 on wires DCC + RailCom, DC-analog, MM, AC-analog 22 x 15 x 3.5 mm 1,2 A motor, total (peak 2,5 A) **10** function outputs ("only" 9 function outputs on PluX-22 available) 2 logic level outputs for more functions, servo control line or SUSI direct connection for external energy storage MX633P22 NEM 658 directlv on decoder

H0, 0m, ... (NO SOUND)

MX623

wires only

MX623R

NFM 652

on wires





11

DCC + RailCom, DC-analog, MM, AC-analog 20,5 x 15,5 x 3,5 mm **1,2 A** motor, total (peak 2,5 A) 6 function outputs (2 of them - FA3, FA4 - switchable to logic level) **2** logic level outputs for more functions, servo control line or SUSI direct connection for external energy storage





H0, (0) ... (SOUND)

No version with wires available

DCC + RailCom, DC-analog, MM, AC-Analog **30 x 15 x 4 mm 1,2 A** motor, total (peak 2,5 A) **8** function outputs (2 of them - FA3, FA4 - at C-type as logic level) **2** logic level outputs for more functions, servo control line or SUSI function low voltage 5 V (200 mA) direct connection for external energy storage **3 Watts** audio, 4 - 8 Ohm, 32 Mbit, 6 channels







DCC + RailCom, DC-analog, MM, AC-Analog 28 x 10,5 x 4 mm 1,0 A motor, total (peak 1,5 A) 4 funktion outputs 2 logic level outputs for more functions, Servo control line or SUSI 1 Watt audio, 8 Ohm, 32 Mbit, 6 channels





DCC + RailCom, DC-analog, MM, AC-Analog 20 x 11 x 4 mm 0,8 A motor, total (peak 1,5 A) 6 function outputs ("only" 4 function outputs on PluX-16 available) 2 logic level outputs for more functions, servo control line or SUSI 1 Watt audio, 8 Ohm, 32 Mbit, 6 channels









N, H0e, TT, ... (SOUND)

with PluX-22 connector and 30 solder pads for the locomotive wiring space saving short layout ADAPLU

or long layout ADAPLUL (with comfortable solder pads, apart from that identical) typical combinations -ADAPLU (or ADAPLUL) with sound decoder MX645P22 plugged in

= sound decoder for ...small large-scale locomotives":

1.8 A continuous current. 45 (65) x 15 x 8 mm

with MTC-21 pin connector and solder pads

for the locomotive wiring

typical combinations -

ADAMTC in combination with

sound decoder MX644D plugged in

ADAPUS

= sound decoder for "small large-scale locomotives": 1.8 A continuous current. 44 x 26.5 x 6 mm

71 x 18 x 4 mm

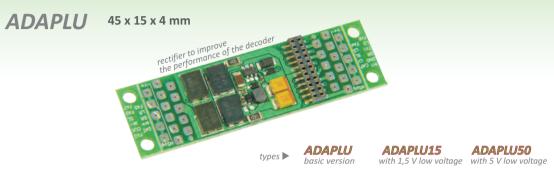
No version with wires available

DCC + RailCom, DC-analog, MM 25 x 10,5 x 4 mm 0,8 A motor, total (peak 1,5 A) 4 function outputs 2 logic level outputs for more functions. servo control line or SUSI 1 Watt audio, 8 Ohm, 32 Mbit, 6 channels



Adapter Boards

for PluX- and MTC- decoders





Types

ADAPUS50

with 5 V low voltage

ADAPUS15

with 1,5 V low voltage

ADAMTC

ADAMTC (+ MTC-decoder): ZIMO Goldcap modules (or self-construction, 7 pieces in series), SUSI-plug (also for fast sound loading)

44 x 26,5 x 4 mm

types 🅨

ADAMTC15 with 1.5 V low voltage

ADAMTC50 with 5 V low voltage

ADAPUS basic version ADAMTC hasic version

with PluX-22 socket and 24 solder pads for locomotive wiring

typical use -ADAPUS together with plugged in sound decoder MX645P22 = exchange decoder for US-models 71 x 18 x 8 mm



¹⁴ *MX681*

function decoder (NO SOUND) a variation of the loco decoder MX621



DCC + RailCom, DC-analog, MM 12 x 8,5 x 2,2 mm 0,7 A total current 6 function outputs







function decoder (NO SOUND) a variation of the loco decoder MX630



DCC + RailCom, DC-analog, MM, AC-analog 20 x 11 x 3,5 mm 1,0 A total current 8 function outputs 2 logic level outputs for more functions, servo control line or SUSI



MX686

function decoder (NO SOUND) a variation of the loco decoder MX631 or MX634



DCC + RailCom, DC-analog, MM, AC-analog 20,5 x 15,5 x 3,5 mm 1,2 A total current 8 function outputs 2 logic level outputs for more functions, servo control line or SUSI direct connection for external energy storage



MX687

function decoder (NO SOUND) a variation of the loco decoder MX632



MX687V, MX687W variations with low voltage 1,5 V respectively 5 V

DCC + RailCom, DC-analog, MM, AC-analog 28 x 15,5 x 3,5 mm

1,2 A total current

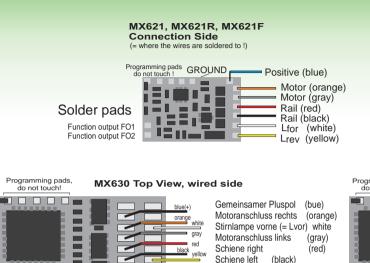
8 function outputs

 2 logic level outputs for more functions, servo control line or SUSI
direct connection for external energy storage



MX687WD

MTC directly on decoder low voltage 5 V



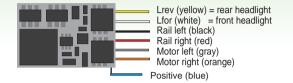
Schiene left

Rear headlight (= Lrev) vellow

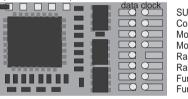
Function output FO1 (green)

Function output FO2 (brown)

MX621, MX621R, MX621F Controller Side (= where no wires are soldered to the board!)

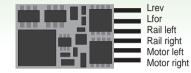


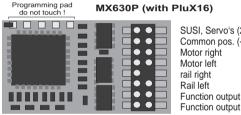
Programming pads do not touch ! MX630 Top View, pin-out



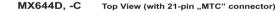
1) odor EAG	
	Lfor
	· (Index)
	Lrev
FO1	
	FO4
	Common po

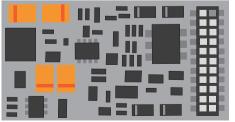
MX621N (= MX621 with 6-pin on board) **Controller Side** (this is also the correct installation position)





SUSI, Servo's (2, 1) oder FO6, FO5 Common pos. (+) GROUND Front light (= Lfor) Common pos. (+) --- (Index) Rear light (= Lrev) F01 F03 FO2 FO4

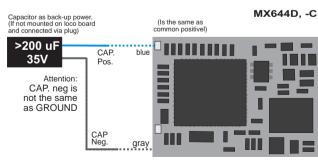




+ 5 V (200 mA) GROUND Funktions output FO3 Speaker Funktions output FO2 Speaker Funktions output FO1 Front headlight (= Lfor) Rear headlight (= Lrev) Common positiv SUSI Data (FO8, Servo 2) Capicitor negative Motor 1 Motor 2 GROUND Rail left Rail right

SUSI Clock (FO7, Servo 1) Function output FO4 Function output FO5 Function output FO6 Switch input

FO3 and FO4 on the MX644C are logic level oputputs but "normal" outpus on the MX644D



Bottom View

00

00

00

00

00

00

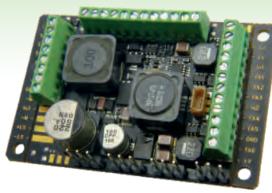
00

Attention: There are engines where the decoder must be plugged in normal (with the side top up) while on others it must be inserted upside down



MX695KN

Large scale decoder (NO SOUND) with screw terminals



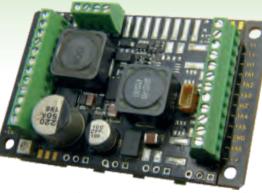
DCC + RailCom, DC-analog, MM, AC-Analog 50 x 40 x 13 mm (without break-off plates) 6 A motor, total (peak 10 A) 14 function outputs 1 smoke fan connector 3 gate inputs 4 complete servo outputs (control line, minus, 5 V) 3 function low voltages (5 V, 10 V, variable: 1,5 V to track voltage) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch)





MX695KS

Large scale decoder (SOUND) with screw terminals



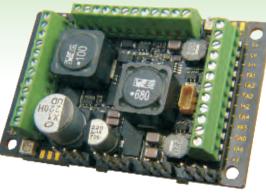
DCC + RailCom, DC-analog, MM, AC-Analog **50 x 40 x 13 mm** (without break-off plates) **6 A** motor, total (peak 10 A) **8** function outputs **1** smoke fan connector **3** gate Inputs **4** servo control outputs (5 V power needs to be provided externally) **1** function low voltage (10 V) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) **10 Watts** audio, 4 - 8 Ohm, 32 Mbit, 6 channels





MX695KV

Large scale decoder (SOUND) with screw terminals



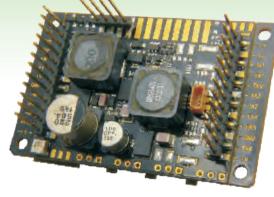
DCC + RailCom, DC-analog, MM, AC-Analog **50 x 40 x 13 mm** (without break-off plates) **6 A** motor, total (peak 10 A) **14** function outputs **1 smoke fan connector 3 gate inputs 4 complete servo outputs (control line, minus, 5 V) 3 function low voltages** (5 V, 10 V, variabel: 1,5 V to track voltage) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) **10 Watts** audio, 4 - 8 Ohm, 32 Mbit, 6 channels





MX695LS

Large scale decoder (SOUND) with pin connectors



DCC + RailCom, DC-analog, MM, AC-Analog 50 x 40 x 15 mm (without break-off plates) (extra long pin connectors to plug into loco board) 6 A motor, total (peak 10 A) 8 function outputs 1 smoke fan connector 3 gate inputs 4 servo control outputs (5 v external needs to be provided) 1 function low voltage (10 V) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) 10 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels





MX695LV

Large scale decoder (SOUND) with pin connectors



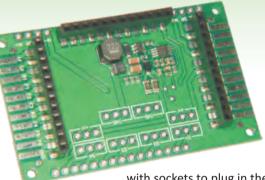
DCC + RailCom, DC-analog, MM, AC-Analog **50 x 40 x 13 mm** (without break-off plates) **6 A** motor, total (peak 10 A) **14** function outputs **1 smoke fan connector 3 gate inputs 4 complete servo outputs (control line, minus, 5 V) 3 function low voltages** (5 V, 10 V, variable: 1,5 V up to track voltage) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) **10 Watts** audio, 4 - 8 Ohm, 32 Mbit, 6 channels





Loco Board

designed for use with large scale sound decoder MX695LS



with sockets to plug in the decoder and 34 solder pads for loco wiring

62 x 40 x 10 mm

OKPL95

LOKPL95BS/LOKPL95BV15/LOKPL95BV50

set with/without low voltage fixed via resistor to either 1.5V or 5V





Large scale decoder (NO SOUND)



DCC + RailCom, DC-analog, MM, AC-Analog **55 x 29 x 16 mm** (without break-off plates) **4 A** motor, total (peak 10 A) **8** function outputs **1** smoke fan connector **3** gate inputs **4** servo outputs (+ 6 V low voltage total) **2** funktion low voltages (6 V, 10 V) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch)





MX696S

Large scale decoder (SOUND) slim design



DCC + RailCom, DC-analog, MM, AC-Analog **55 x 29 x 13 mm** (without break-off plates) **4 A** motor, total (peak 10 A) **8** function outputs **1** smoke fan connector **3** gate inputs **4** servo control outputs (5 V external needs to be provided) **1** funktion low voltage (10 V) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) **10 Watts** audio, 4 - 8 Ohm, 32 Mbit, 6 channels





MX696V

large scale decoder (SOUND) slim design



DCC + RailCom, DC-analog, MM, AC-Analog **55 x 29 x 16 mm** (without break-off plates) **4 A** motor, total (peak 10 A) **14** function outputs **1** smoke fan connector **3** gate inputs **4** servo outputs (4 control lines, 5 V from variable low-voltage) **2** funktion low voltage (10 V, variabel 1,5 V to track voltage) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) **10 Watts** audio, 4 - 8 Ohm, 32 Mbit, 6 channels





Loco Board

esianed for use with large scale decoder MX696 (all types)

two 20 pin sockets for plugging in of a 64 x 26 x 6 mm decoder MX696 and LOKPL96LS solder pads for all outside connections: or: with two 10 pin LOKPL96KS screw terminals:

like LOKPL96LS but additionally:

4 complete servo outputs

picture: LOKPL96LV

LOKPL96LV

(control, minus, 5 V from own voltage regulator on the LOKPL96) 9 more pin connections for function outputs etc.

or: with two 10 pin screw terminals Lokpl96kv



MX696KS

Larae scale decoder (with SOUND) combination of LOKPL96KS and MX696S



DCC + RailCom, DC-analog, MM, AC-Analog 64 x 29 x 18 mm **4 A** motor, total (peak 10 A)

8 function outputs

1 smoke fan connector

1 gate input on clamp (+ 2 as solder pads)

4 Servo control outputs on solder pads (5 V power needs to be provided externally)

SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) 10 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels





MX696KV

Larae scale decoder (with SOUND) combination of IOKPI96KV MX696V and



DCC + RailCom, DC-analog, MM, AC-Analog 64 x 29 x 18 mm **4 A** motor, total (peak 10 A) **14** function outputs (8 on clamps, 6 as pins) 1 smoke fan connector 3 gate inputs (1 on clamp, 2 as pins) 4 complete servo outputs (control line, minus, 5 V) 2 function low voltages (5 V, adjustable 1,5 V to track voltage) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) 10 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels







large scale decoder (SOUND) for "american interfaces"



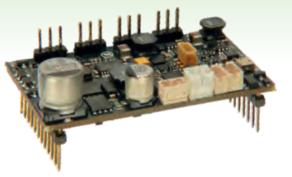
DCC + RailCom, DC-analog, MM, AC-Analog 56 x 32 x 21 mm 4 A motor, total (peak 10 A) 8 function outputs 1 smoke fan connector 3 gate inputs 4 servo control outputs (5 V power needs to be provided externally) 1 funktion low voltage (10 V) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) 10 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels







large scale decoder (SOUND) for "american interfaces"



DCC + RailCom, DC-analog, MM, AC-Analog 56 x 32 x 21 mm 4 A motor, total (peak 10 A) 14 function outputs 1 smoke fan connector 3 gate inputs 4 servo control outputs (control line, minus, 5 V) 3 funktion low voltage (5 V, 10 V, variable 1,5 V to track voltage) SUSI (with 4 pin plug) direct connection for external energy storage (capacitors, Goldcaps or battery-switch) 10 Watts audio, 4 - 8 Ohm, 32 Mbit, 6 channels





Interface

at time of printing was no picture available

at time of printing was no picture available





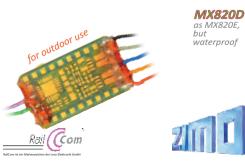
accessorv decoder for 1 switch

to be placed in the drive housing or in the track bed

MX820E standard layout, one-sided board assembly

DCC + RailCom 19 x 11 x 2 mm MX820D with waterproof shrink tube: 24 x 12 x 3 mm 1.0 A total current **1** output for a switch with double coil drive, motor drive. EPL drive or a signal with 2 lights

> 2 inputs for forced switching or stance contacts





MX820V

as MX820E.

but two-sided

board

pairs

assembly

for 2 output

MX820Z

NO ..normal'

track-switches.

but 16 outputs

on solder pads

outputs for

for signal

lights etc.

accessory decoder for 2 switches

DCC + RailCom

19 x 11 x 3 mm

1,0 A total current

2 outputs for switches with

double coil drive, motor drive,

EPL drive or signals with 2 lights each

4 inputs for forced switching

or stance contacts

low priced signal control

accessory decoder with light output

accessory decoder for servos and multiplex

MX821E 4 in-/outputs

at time of printing was no picture available

DCC + RailCom 19 x 11 x 2 mm 4 resp. 8 in-/outputs for 4 resp. 8 servo control lines

(alternatively as input for forced switching and stance contacts) or **1** resp. **2** (4 wire) multiplex-signals

1 low voltage (5 V, 1 A) for energy

MX821V 8 in-/outputs

at time of printing was no picture available







as MX820E. but with additional 8 outputs for signal lights etc. on solder pads

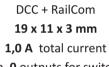
MX820X

1, **2** resp. **0** outputs for switch-drives 8 resp. 16 outputs for signal lights (LEDs or light bulbs up to 100 mA) 4 inputs for forced switching or stance contacts



MX820Y as MX820V. but with additional 16 outputs for sianal lights etc. on solder pads





²² energy storage for ZIMO decoders

Capacitor-Assortments and ready-to-use-modules



ELKSODR

ELKSOMT

ELKSOPL

Energy storage can be connected to the decoder ...

+ to enable driving over un-energized tracks and turnout frogs,

+ to enable interference-free sound reproduction (often in practice the most important point),

+ to compensate for energy losses due to HLU and RailCom gaps.

Many ZIMO decoders (see decoder summary and descriptions) are equipped with a "direct connection for external energy storage", in which case electrolytic, tantalum or Goldcap capacitors can be connected without further action by the appropriate pins or wires. For other decoders (especially miniature types) additional components are needed. The following ranges of capacitors are available at ZIMO (alternatively, such components can be purchased on the electronics market):

SPEIKOMP Assortment of capacitors, inductors, diodes, resistors for a ZIMO decoder

WITHOUT direct energy storage connection, i.e. for MX621, MX622, MX623, MX630, MX646, MX648

Assortment of capacitors, inductors, diodes, resistors for 10 ZIMO decoders

WITHOUT direct energy storage connection, i.e. for MX621, MX622, MX623, MX630, MX646, MX648

 $\begin{array}{l} \mbox{Capacitor-assortment (20 x 470 \mu F, 20 x 680 \mu F, 35 V)} \\ \mbox{for 10 to 20 ZIMO decoders (2 to 3 per decoder)} \\ \mbox{with direct energy storage connection ,,35 V''} \\ \mbox{i.e. for MX632,MX634, MX644} \end{array}$

Capacitor-assortment (20 x 680µF, 20 x 2200µF, 16 V) for 20 to 30 ZIMO decoders (1 to 2 per decoder) with direct energy storage connection "16 V" i.e. for MX633, MX645



- Elko-sortiment (5 x 10000 μF, 5 x 22000 μF) for 5 to 10 ZIMO large scale decoders with energy storage connection "16 V" i.e. for MX695, MX696, MX697, MX698
- Tantal-assortment (30 x 220 μF) for 2 to 4 ZIMO decoders (10 to 20 per decoder) with direct energy storage connection "16 V" i.e. for MX633, MX645 and large scale decoders MX695, MX696, ...
- Goldcap-assortment (15 x 1 F, 8 x 12 mm) for ZIMO large scale decoders and certain H0-decoders (series of 7 Goldcaps)
 - i.e. for MX695, MX696, ..., MX633, possibly further enhanced types



Goldcap - ready-to-use-module (board with 7 pieces, 140000 μF) for ZIMO large scale decoders and certain H0-decoders i.e. for MX695, MX696, ..., MX633, possibly further enhanced types

GOLMLANG 60 x 8 x 14 mm





for ZIMO large scale decoder and certain HO-decoders i.e. for MX695, MX696, ..., MX633, possibly further enhanced types

Goldcap - ready-to-use-module (board with 7 pieces, 140000 µF)

Goldcap - ready-to-use-module with 6800 μF for **all** ZIMO decoders with 16 V energy connection i.e. for MX633, MX645, ...



Speakers for ZIMO decoders a lot of sound on little space



8 x 12 x 8 mm	miniatur
10 x 15 x 8 mm	
10 x 15 x 11 mm	
13 x 18 x 13 mm	

re rectangular speaker 8 ohm / 1 W 8 ohm / 1 W 8 ohm / 1 W

ZIMO special types with integrated sound box:

the sound outputs of the decoders MX644.MX645 are able to operate two 8 ohm speakers parallel (volume effect such as one 4 Ohm / 2 W); with MX646, MX648 only 1 speaker NOT suitable for a large scale decoder (because of 10 V output)

•	LS2OR LS23R LS28R
ØØ	LS16358 LS1635V LS20408 LS2040V

28 mm round speaker 39 x 20 x 8 mm 39 x 20 x 8 mm 58 x 22 x 9 mm

20 mm round speaker

23 mm round speaker

8 ohm / 0,5 W 200 Hz - 20 kHz 8 ohm / 2 W

200 Hz - 20 kHz 200 Hz - 20 kHz 52 x 18 x 15 mm 200 Hz - 20 kHz

4 ohm / 2 W 8 ohm / 2 W 4 ohm / 2 W

8 ohm / 1 W

8 ohm / 0,5 W

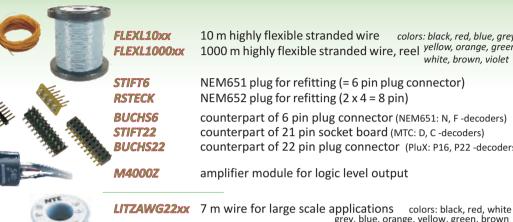
ZIMO special types (DCC Supplies), partly with bassreflex hole, these speakers are complete "speaker boxes".



5 cm, low installation depth 170 Hz - 17 kHz 8 Ohm / 3 W 6 cm, low installation depth 170 Hz - 15 kHz 8 Ohm / 3 W 5 cm 150 Hz - 20 kHz 8 Ohm / 5 W 7 cm 150 Hz - 20 kHz 8 Ohm / 5 W 100 Hz - 20 kHz 4 Ohm / 30 W 8 cm

The ZIMO selection of VISATON for large scale decoders: modern ZIMO larae scale decoders such as MX695.MX696. MX697 supply the sound amplifier with 10 V and can therefore use full capacity of the speaker performance; other decoders can't do this.

material for ZIMO decoders



FLEXL10xx FLEXL1000xx

> STIFT6 RSTECK **BUCHS6** STIFT22 **BUCHS22**

10 m highly flexible stranded wire colors: black. red. blue. arev. yellow, orange, green, 1000 m highly flexible stranded wire, ree white, brown, violet

NEM651 plug for refitting (= 6 pin plug connector) NEM652 plug for refitting $(2 \times 4 = 8 \text{ pin})$

counterpart of 6 pin plug connector (NEM651: N. F -decoders) counterpart of 21 pin socket board (MTC: D, C -decoders) counterpart of 22 pin plug connector (PluX: P16, P22 -decoders)

M4000Z



CRIBUCHS12 CRIMPTOOL CRIBUSET

grey, blue, orange, yellow, green, brown 12 pin Crimp-socket for large scale decoder MX695 Crimping-tool for socket CRIBUCHS12

assortment: 12 x CRIBUCHS12 + Crimp-tool

amplifier module for logic level output

BAKASTE2X5 BAKASTE2X10 **BAKAB20POL** SCHRAUB10 SCHRAUB16

ribbon cable plug (cutting terminal) 10 pin (2×5) ribbon cable plug (cutting terminal) 20 pin (2 x 10) 30 m ribbon cable 20 pin for large scale decoder MX696

screw adapter for 10 pin plug connector screw adapter for 16 pin plug connector screw adapter for 20 pin plug connector

for MX696S for MX690 for MX696

23

SUSIKAB

SCHRAUB20

TR92-101

4 pin connection cable for SUSI interface

smoke generator with fan for large scale 49 x 29 x 33 mm (without flange), tank volume 4 ml



MXULF, MXULFA

decoder update and sound loading device

MXULF and MXULFA: MXULFA = MXULF with display!

"ULF" are the initials of "Update", "Laden", "Fahren" (German for loading and driving).

starting screen on the MXULFA with display of the track voltage for updating MXULF, E SW:0.32 11.6 Vout

self-update from USB-stick

Selbst-Uedate enfol9reich

display after self-update on MXULFA: in addition ..LED 3" areen (also visible on the MXULF)

decoder update and sound loading with the USB-Stick

MXULFA tries to find out, which decoder type it is (from the UID)

MXULF E SUID. 32 suche Decoder

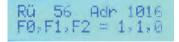
Update OK **Hedate:** 1003

success message

display of the loading progress, both in case of loading via track and via "SUSI loadina"

Sound Flash: 60%

Driving locos and programming CVs with MXULFA



emergency stop!

"DRIVE" screen with directions, regulating step, address, status of a selection of functions

F0, F1, F2 = 1, 1, 0

SUSL interface (for fast sound loading)

power supply

(10 - 20 V AC or DC)

green: OK

LED (supply) -

vellow: voltage to low

USB-client Interface (to the computer)

LED (track) -

yellow: decoder found at track output

(track output to decoder or vehicle)

green: decoder update successfully completed

track: update-, loading- respectively drive-track

USB-host plug (for USB-stick)

Update:

button 1 - start of decoder update button 2 - start of sound loading button 3 - start of self-update

LED 1 - vellow: decoder update accumulative file on USB-stick vellow blinking: accumulative update file fits the decoder green blinking: Update in progress green: Update finished red blinking: USB-stick not readable

LED 2 - vellow: sound project on USB-stick vellow blinking: sound project matches green blinking: sound loading in progress green: sound loading completed red blinking: USB-stick not readable

LED 3 - green-vellow-red blinking: software for self-update MXULF on USB-stick

Start of the traction operation by pressing and holding the R-button switch directions by pressing the R-button fast-stop (emergency) by pressing the R-button during driving direction-LEDs - red: standstill (regulating step 0) green: drive (regulating step > 0) green or red blinking: response is missing (although expected) both LEDs red blinking: short circuit, voltage OFF yellow blinking: decoder matches the file on the USB-stick

green blinking: decoder update or sound loading in progress fuction switching F0, F1, F2 by pressing the 1, 2, 3 buttons changing over to ...second line" by pressing and holding button 2 turning on/off of F3. F4. F5 by pressing the 1. 2. 3 buttons changing over to "third line" by pressing and holding the button 3 turning on/off of F6, F7, F8 by pressing the 1, 2, 3 buttons

COMPANY DETAILS **ZIMO ELEKTRONIK GmbH** Schönbrunner Straße 188 1120 Wien **ALISTRIA** www.zimo.at office@zimo.at t +43 1 8131007 0 f +43 1 8131007 8 in charge of content Peter W. Ziegler Subject to change Frors excepted

